



BS SPONGE PVT LTD

ISO 9001:2015

India's Best-Integrated Steel Plant

ADVANCED **4 HI MILL**

0% VARIATION, UNIFORM
THICKNESS WITH BETTER SHINING

P.N. AGARWAL

FOUNDER

An Asset for Pipe Manufacturing



BS COIL

WHO WE ARE?

About us

B S SPONGE PRIVATE LIMITED ISO 9001:2015 Company is a well-established Integrated Steel Plant situated in the Raigarh district of Chhattisgarh State. Our product BS Coil is made by continuously rolling the steel at high temperatures to produce a uniform, continuous product.



An Advanced Manufacturing Unit

It is equipped with the latest technology, machinery, and tools. The advanced infrastructure facilities are accelerating the product rate and quality. BS Coil is produced in our Modern Integrated Plant.

A sponge iron plant, iron ore processing unit, captive power plant, steel melting unit, billet casting unit, and Fully Computerized and Automated High-Speed Modern Rolling Mill is available in the same premises.



More Information
www.bsstm.com

For Enquiry
+91 9827400071





BS COIL



WHY CHOOSE?
BS Coil

As the leading Provider in the Industry

- We focus on meeting the needs of MS pipe manufacturers.
- Commitment to offering a wide range of size options to optimize manufacturing processes and reduce waste.
- Technical expertise and industry knowledge to guide manufacturers toward increased productivity, cost reduction, and enhanced product quality.
- Consistent, on-time deliveries and outstanding support to exceed customer expectations.
- Aim to provide the competitive edge needed for manufacturers to thrive in the market.



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THICKNESS & SIZE OF BS Coil

**Thickness:-
1.2mm to 3.5mm**

**Width:-
60mm to 360mm**



Physical



Chemical

All Compositions are Maintained



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BS COIL

UNIQUE FEATURES OF **BS Coil**



- **4 HI Mill: Fully Automatic, 24-inch mill size**
- **Fully Auto Gauge control**
- **Annual Production Capacity: 165,000 MT**
- **Strip Width: 60mm to 360mm (± 1 mm tolerance)**
- **Thickness: 1.2mm to 3.2mm (± 40 micron tolerance)**
- **Hot rolled strips with no center pocket or waviness**

Key Value for MS Pipe User –

- Maintaining grade IS 10748 without compromising quality.
- Quality monitoring through UTM, Spectro, Hardness testing machines, Micrometers, and Vernier.
- Coil production using Mig welding technology for strength, no pinholes, and minimal slag formation.
- Applications include tubes, pipes, C channels, window lowers, washers, and various profiles.



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BS COIL

Choose :- BS Coil

An Asset for Pipe Manufacturing

**EXPERIENCE THE DIFFERENCE WITH
BS GROUP**

20⁺

**Years'
Experience**

25⁺

**Industries
Served**

10⁺

**Win
Award**

ADDRESS

**Regd. Office : 34A, Metcalfe
Street, 2nd Floor,
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B.S. Group